

Order – EPD aluminum windows and lifting-sliding elements

Company name: _____
 Street: _____
 Zip/City: _____
 VAT: _____
 Contact person: _____
 Member code (VFF/ift): _____



Please send this questionnaire and your company logo in good quality to nachhaltigkeit@ift-rosenheim.de.

Frage 1:

Product definition/product description

This EPD applies to windows and lifting-sliding elements of aluminum with transparent and/or opaque infill panels (curtain walls) and are defined as follows:

	Window	Lifting-sliding element
Profile system		
System dimension		
Face widths:	50–250 mm	35–52 mm
Frame:	74–254 mm	68–104 mm
Sash:	33–67 mm	68– 104 mm
Installation depth:	65/72/77 mm	77-202 mm
Thickness of glass / infill panel:	6 - 66 mm	6 - 52 mm
Max. sash weights:	300 kg	400 kg
Max. sash height:	2.800 mm	3.000 mm
System supplier	heroal-Johann Henkenjohann GmbH & Co. KG	
Opening type/direction	Tilt, turn, tilt/turn, tilt-before-turn, French and fixed light; Inward / outward opening	Lifting, sliding, in combination with fixed light, 1-3 track frames
Frame material	3-chamber aluminium/PVC compound	
Construction type	Single, double sash/casement in punched and unitised construction	Single, multiple systems, in combination with fixed light, 1-3 track frames
Thermal break	Insulators: PA66GF25, PPO/PA-GF20	Insulators: PA66GF25
Rebate insulation	Different plastics	
Surface	A wide range of designs with a large selection of standard RAL and DB colours as well as Eloxal, Les Couleurs® Le Corbusier and heroal Surface Design (SD).	

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Infill panel	Insulating glass units (double and triple, here: 4/12/4/12/4 mm or 6/15/6/25/6 mm) according to EPD “Insulating glass units”.
Sealing systems	Extruded EPDM glazing gaskets
Glazing gasket	Extruded EPDM glazing gaskets
Hardware, accessories and seals/gaskets	Accessories and hardware as well as quantities according to the heroyal systems.

This EPD does **not** apply to:

- roof windows because their design differs too much from the declared windows.
- bonded glass construction

Additional components such as external/internal shutters, e.g. roller shutters, solar shading devices, roller shutter boxes, etc. must be considered separately.

I hereby certify that I have read the product definition and the scope for this EPD. Furthermore I certify that my declared product conforms the product description and the scope!

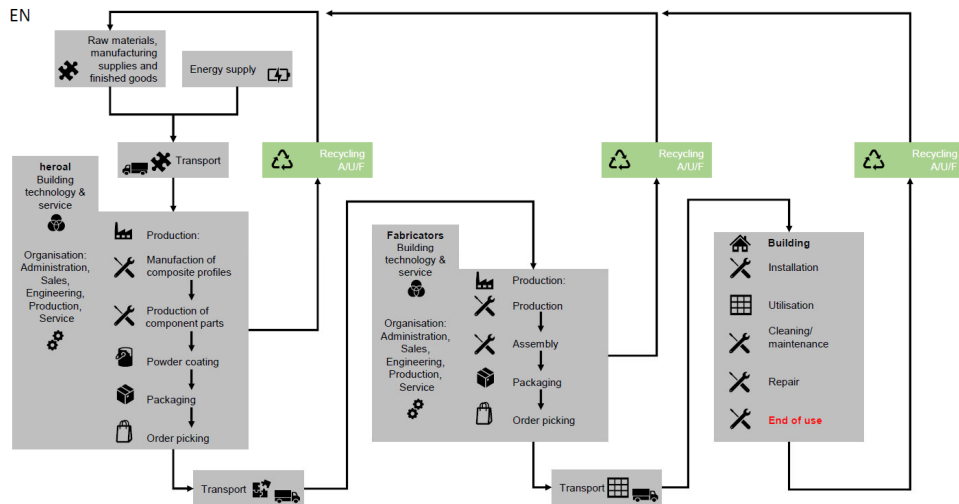
Yes

Note:

This EPD is only valid for products which fulfill the described scope. For the creation of EPDs for additional products, please contact ift Rosenheim.

Frage 2:

Product manufacture*:



*Energy and auxiliary materials used for further processing of the system components correspond to the research project for transparent building components: energy 0.75 kWh/m², lubricants 0.6 g/m²

I hereby certify that all my manufacturing processes of the product conforms the described production processes.

Yes

Note:

This EPD is not valid for different production processes. To create an EPD valid for you, please contact the ift Rosenheim.

Frage 3:

Production site:

I hereby certify that the manufacturing bases of the product are located in Germany.

Yes

Note:

This EPD is only valid for manufacturing bases in Europe.

For further questions please contact the ift Rosenheim.

Frage 4:

Quality assurance (optional):

Would you like to provide information about the quality assurance? Is an external monitoring or quality assurance (eg RAL or similar) available?

E.g. Quality assurance accordingly

- EN 13241-1
- RAL-GZ 695

Yes

No

Please note if YES: The information has to be confirmed by the proof of valid documents!

If NO, "No information from the manufacturer" appears in the document.

Frage 5:

Management systems (optional):

Are management systems confirmed?

- Quality management system according to DIN ISO 9001
- Environmental management system according to DIN ISO 14001
- Occupational safety management system according to OHSAS 18001
- Energy management system according to DIN ISO 50001

Yes

No

Please note if YES: The information has to be confirmed by the proof of valid documents such as Certificates! Please attach this.

Frage 6:

Declarable substances:

Are substances and preparations used, according to the REACH-regulation?

Yes

No

Please note if YES: Appropriated proofs have to be accompanied.

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If NO: In accordance with the REACH candidate list, no substances of very high concern are contained.

Frage 7:

Processing recommendations, installation (optional):

Would you make processing recommendations or giving details for the assembly of the product for the declared product?

For example: The planning and execution of the installation takes place according to the state of the art.

Yes

No

If NO: “No details from the manufacturer” appears in the document.

By returning the questionnaire, a contract between the creator and the **ift** Rosenheim GmbH is established. This contract is based on the [general terms and conditions of use](#) for online-services, the [special conditions of use](#) for the preparation of EPDs, the [general terms and conditions of business](#) of the ift-Rosenheim and the “[Conditions and Guidance for the Use of ift Test Documents](#)” (incl. ift-Logo, -pictogram and EPD-Logo). The price for one EPD is 407 € for VFF/ift-members and 613 € for nonmembers. (plus 19% VAT).

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This consent is given with the dispatched order of the user. The user confirms that he is authorized to act on behalf of the future declaration-holder. This means that all statements made by the user herein, including this statement, will apply also for and against the future declaration-user.

I hereby confirm the above conditions.

place, date

signature