

## Order – EPD aluminum doors

Company name: \_\_\_\_\_  
 Street: \_\_\_\_\_  
 Zip/City: \_\_\_\_\_  
 VAT: \_\_\_\_\_  
 Contact person: \_\_\_\_\_  
 Member code (VFF/ift): \_\_\_\_\_



Please send this questionnaire and your company logo in good quality to [nachhaltigkeit@ift-rosenheim.de](mailto:nachhaltigkeit@ift-rosenheim.de).

### Frage 1:

#### Product definition/product description

This EPD applies to doors and fire doors of aluminum with transparent and/or opaque infill panels (curtain walls) and are defined as follows:

<b>Profile system</b> System dimensions	Face widths Frame: 50–250 mm Leaf: 56 – 124 mm Installation depth: 65/72/82/93 mm Glass thickness: 6 - 68 mm Infill panel thickness: 92 mm Max. leaf weights: 360 kg Max. leaf height: 3,000 mm
<b>System supplier</b>	heroal-Johann Henkenjohann GmbH & Co. KG
<b>Opening type/direction</b>	Turn, French, folding, in combination with fixed light; Inward / outward opening.
<b>Frame material</b>	3-chamber aluminium PVC compound
<b>Construction type</b>	Single, double leaf in punched and unitised construction
<b>Thermal break</b>	Insulators: PA66GF25, PA66GF25 LI/Low Lambda
<b>Rebate insulation</b>	Different plastics
<b>Surface</b>	A wide range of designs with a large selection of standard RAL and DB colours as well as Eloxal, Les Couleurs® Le Corbusier and heroal Surface Design (SD).
<b>Infill panel</b>	Components and masses of PU aluminium panel in accordance with the heroal-System. Insulating glass units (double and triple, here: configuration 4/12/4/12/4 mm) in accordance with EPD “Insulating glass units”. Fire doors use fire-resistant glass based on the EPD “Pilkington Pyrostop and Pilkington Pyrodur monolithic fire-rated glass” (15 mm – estimated value).
<b>Sealing systems</b>	Extruded EPDM glazing gaskets
<b>Glazing gasket</b>	Extruded EPDM glazing gaskets

<b>Hardware, accessories and seals/gaskets</b>	Accessories and hardware as well as quantities according to the herool systems.
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This EPD does **not** apply to:

- escape and emergency exit doors
- finger protection doors

Additional components such as external/internal shutters, e.g. solar shading devices, etc., and drive mechanisms for automatic door systems must be considered separately.

I hereby certify that I have read the product definition and the scope for this EPD. Furthermore I certify that my declared product conforms the product description and the scope!

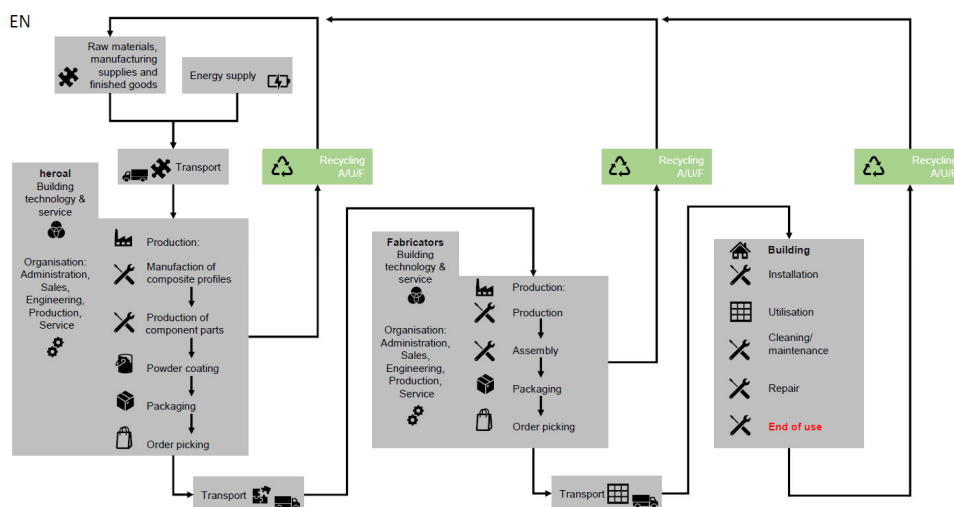
Yes

Note:

This EPD is only valid for products which fulfill the described scope. For the creation of EPDs for additional products, please contact ift Rosenheim.

## Frage 2:

### Product manufacture\*:



\*Energy and auxiliary materials used for further processing of the system components correspond to the research project for transparent building components: energy 0.75 kWh/m<sup>2</sup>, lubricants 0.6 g/m<sup>2</sup>

I hereby certify that all my manufacturing processes of the product conforms the described production processes.

Yes

Note:

This EPD is not valid for different production processes. To create an EPD valid for you, please contact the ift Rosenheim.

### Frage 3:

#### Production site:

I hereby certify that the manufacturing bases of the product are located in Germany.

Yes

Note:

This EPD is only valid for manufacturing bases in Europe.  
For further questions please contact the ift Rosenheim.

### Frage 4:

#### Quality assurance (optional):

Would you like to provide information about the quality assurance? Is an external monitoring or quality assurance (eg RAL or similar) available?

E.g. Quality assurance accordingly

- DIN EN 13241-1
- DIN EN 14351-2
- RAL-GZ 695

Yes

No

Please note if YES: The information has to be confirmed by the proof of valid documents!

If NO, "No information from the manufacturer" appears in the document.

### Frage 5:

#### Management systems (optional):

Are management systems confirmed?

- Quality management system according to DIN ISO 9001
- Environmental management system according to DIN ISO 14001
- Occupational safety management system according to OHSAS 18001
- Energy management system according to DIN ISO 50001

Yes

No

Please note if YES: The information has to be confirmed by the proof of valid documents such as Certificates! Please attach this.

### Frage 6:

#### Declarable substances:

Are substances and preparations used, according to the REACH-regulation?

Yes

No

Please note if YES: Appropriated proofs have to be accompanied.

If NO: In accordance with the REACH candidate list, no substances of very high concern are contained.

### Frage 7:

#### Processing recommendations, installation (optional):

Would you make processing recommendations or giving details for the assembly of the product for the declared product?

For example: The planning and execution of the installation takes place according to the state of the art.

Yes

No

If NO: “No details from the manufacturer” appears in the document.

By returning the questionnaire, a contract between the creator and the **ift** Rosenheim GmbH is established. This contract is based on the [general terms and conditions of use](#) for online-services, the [special conditions of use](#) for the preparation of EPDs, the [general terms and conditions of business](#) of the **ift**-Rosenheim and the [“Conditions and Guidance for the Use of ift Test Documents”](#) (incl. ift-Logo, -pictogram and EPD-Logo).

The price for one EPD is 407 € for VFF/**ift**-members and 613 € for nonmembers. (plus 19% VAT).

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**This consent is given with the dispatched order of the user.** The user confirms that he is authorized to act on behalf of the future declaration-holder. This means that all statements made by the user herein, including this statement, will apply also for and against the future declaration-user.

I hereby confirm the above conditions.

\_\_\_\_\_  
place, date

\_\_\_\_\_  
signature